



Illinois
Department of Commerce
& Economic Opportunity
OFFICE OF ENTREPRENEURSHIP,
INNOVATION & TECHNOLOGY



Subpart KK Code of Federal Regulations Summary

Topic: Printing and Publishing Industry

Agency: Environmental Protection Agency

This entry of the CFR establishes emission standards for major sources that use publication rotogravure, product and packaging rotogravure, or wide-web flexographic printing presses. Owners and operators of a source subject to this subpart must maintain and operate the affected source in a manner consistent with safety and good air pollution control practices for minimizing emissions.

Publication rotogravure standards include limiting emissions of organic hazardous air pollutants (HAP) to no more than eight percent of the total volatile matter used each month, and using designated procedures to demonstrate compliance depending on if an owner or operator controls emissions using a solvent recovery device, an oxidizer, or if they wish to demonstrate compliance without the use of a control device. Product and packaging rotogravure or wide-web flexographic printing standards include limiting organic HAP emissions to no more than 5 percent of the organic HAP applied for the month, and similarly must perform designated procedures to demonstrate compliance depending on if an owner or operator controls emissions using a solvent recovery device, an oxidizer, if they wish to demonstrate compliance without the use of a control device, or if the affected source operates more than one capture system, more than one control device, one or more never-controlled work stations, or one or more intermittently-controllable work stations.

For full details, the CFR entry can be found [here](#).